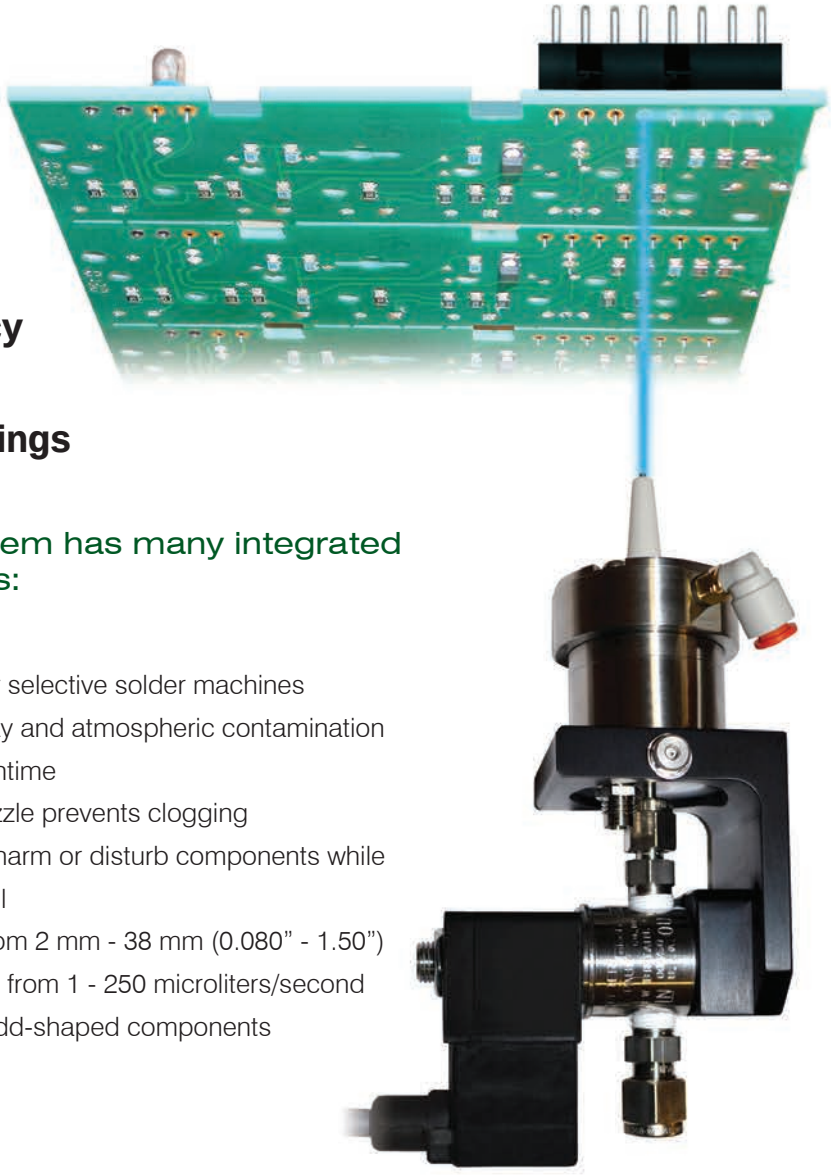
SelectaFlux Basic



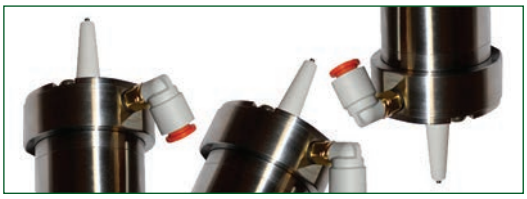
ULTRASONIC SELECTIVE FLUXING SYSTEM

Ultrasonic Accuracy and Control for Selective Flux Coatings

The SelectaFlux system has many integrated features and benefits:

- Compatible with ALL fluxes
- Easily retrofits into all major selective solder machines
- Reduced wasteful overspray and atmospheric contamination
- Minimal servicing and downtime
- Self-cleaning ultrasonic nozzle prevents clogging
- Controlled-velocity will not harm or disturb components while giving maximum top side fill
- Spray pattern adjustable from 2 mm - 38 mm (0.080" - 1.50")
- Wide range of delivery rates from 1 - 250 microliters/second
- Also ideal for tinning and odd-shaped components

The SelectaFlux Ultrasonic Fluxing System from Sono·Tek offers the highest degree of accuracy, precision and fine-line control in the industry.



SelectaFlux nozzles can spray in any orientation

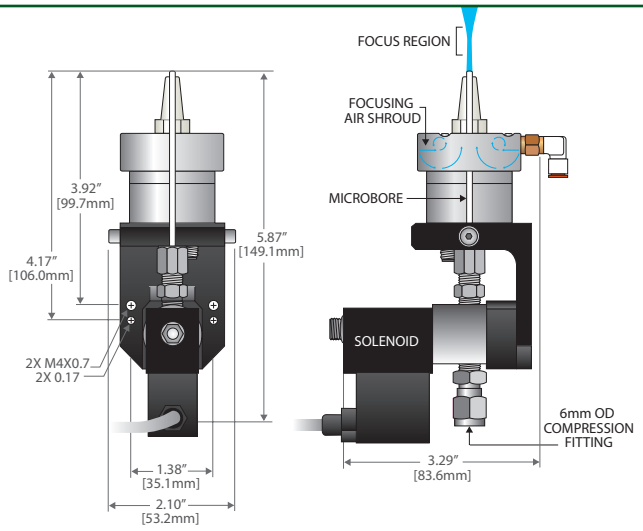
SONO·TEK Corporation ISO CERTIFIED

Operating Principle

The SelectaFlux system is a complete,ready-to-integrate selective fluxing system with customer-supplied liquid delivery. It combines Sono-Tek's unique Microspray ultrasonic atomizing nozzle with lowpressure air to produce a controlled,highly focused beam of spray. A separate control module handles input/output system functions.

Compressed air, typically at 1 psi, is introduced into the diffusion chamber of the air shroud,which produces a uniformly distributed flow of air around the nozzle stem.

The ultrasonically produced spray at the tip of the stem is immediately entrained in the air stream. The spray envelope is bow-shaped. The width of the bow is controlled by adjusting the distance between the nozzle and the substrate, which can be varied from near-contact to approximately two inches.



Complete System Includes

Ultrasonic nozzle with focus-adjustable air shroud, ECHO ultrasonic nozzle generator, electrical and I/O connections.

Trigger interface cable

M8 nozzle cable

SELECTAFLUX BASIC SYSTEM SPECIFICATIONS

Ultrasonic Nozzle Specifications

Weight	500 g (1.1 lbs)
Materials of Construction	
Nozzle Body*	Titanium alloy 6Al-4V
Nozzle Housing	316 stainless steel
O-rings*	Kalrez®
Air Shroud	Delrin®/316 Stainless Steel
Liquid Inlet*	316 stainless steel (6 mm)
Air/Gas Inlet	Nickel-plated brass (4 mm barb)
Operating Temperature	0 - 50° C (0 - 104° F)
Flux Solenoid Valve*	
Wetted Materials	316 stainless steel, Kalrez®, 400 series stainless steel
Power Requirements	24 VDC @ 10.5 Watts
Air Pressure	0-14 kPa (0-2 psi) typical
Spray Pattern Diameter	2mm - 13 mm (0.70 - 0.50") or 5mm - 38 mm (0.20 - 1.50")

**Wetted materials*

Teflon®,Kalrez® and Delrin® are registered trademarks of E.I.DuPont de Nemours & Company. Specifications may change without notice.

ECHO Ultrasonic Generator Specifications

Communications	RS232 Peer-to-Peer Serial Com RS485 Multi-Node Network Serial Comm Control via Modbus Protocol Mains Power Input: 100-240 VAC 50/60 Hz *50 VA max (generator only)* *80 VA max (with 24 VDC peripherals attached)*
Display	White Backlit Graphic LCD Resolution: 0.01W
Output Power	20W continuous ±4% accuracy over 0.5-20W, 25-250 kHz
Frequency	48kHz
External Trigger Input	3-48V(AC or DC) or switch closure (single input)
External Level Control Input	0-5 VDC or 0-10 VDC (user selectable) 30kΩ minimum input resistance
Alarm Output	NO/NC Form C output Contact Rating: 30 VDC, 1A
Operating Temperature	0-50° C (32 - 122° F)
Dimensions	224mm W x 84mm H* x 200mm D 8.8"W x 3.3"H x 7.9" D **4.5" (114mm) H with front legs extended*
Weight	0.9 kg (2lbs)

SONO•TEK Corporation
industry's leader in spray fluxing

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